



PARTS CATALOGUE

XV250E (46BB) U49

XV250EC (3BGP) CALIFORNIA



1N46B-110E1

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XV250E/XV250EC
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

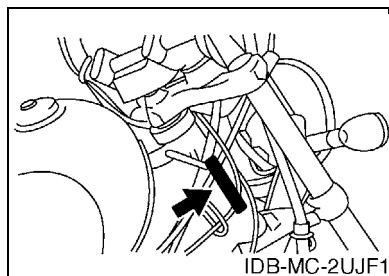
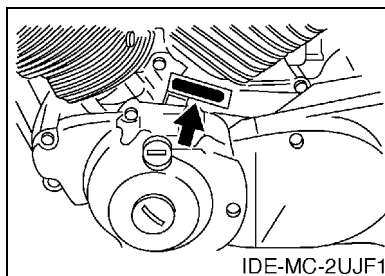
6. The asterisk (*) before a reference number indicates modified items after the first edition.

FOREWORD

7. Applicable Serial No.

Engine Serial No.

Frame Serial No.



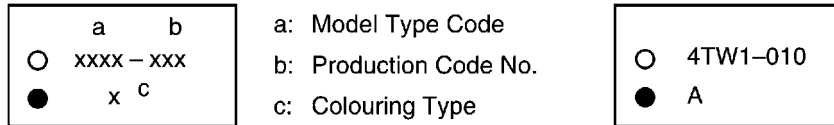
8. Applicable Colour Code (The (*) mark shows Model colour.)

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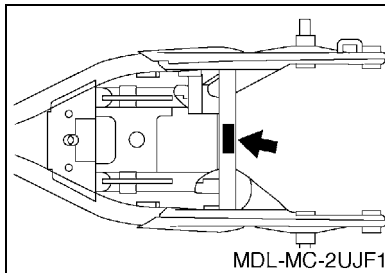
MODEL LABEL

- (1) A label called “Model Label” is affixed in the location as indicated in (3) below. When using this parts catalogue, please be sure to cross-reference the “model code – production code No.” in the catalogue with the “model code – production code No.” indicated on the Model Label affixed onto the product concerned.

- ## (2) “Model Label” Indication



- ### (3) Model Label Affixing Location



- #### (4) Colouring Information

[illegible]

- (5) Model Code – Production Code Number of Model Listed in This Parts Catalogue

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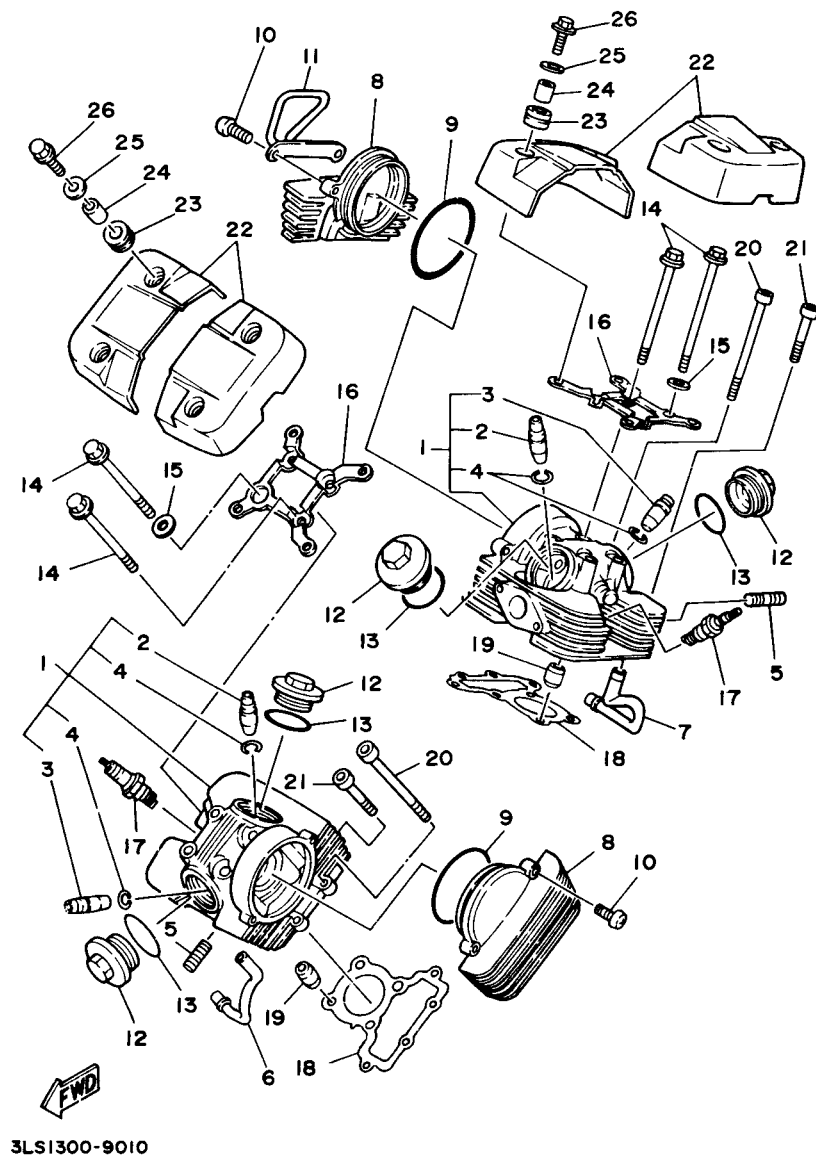


FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP		REMARKS
1	3BG-11102-01	CYLINDER HEAD ASSY	2	2		
2	2UJ-11133-10	.GUIDE, VALVE 1	1	1		
3	22F-11134-10	.GUIDE, VALVE 2	1	1		
4	93440-10109	.CIRCLIP	2	2		
5	90116-06036	BOLT, STUD	4	4		
6	3BG-14871-00	PIPE 1	1	1		
7	3BG-14872-00	PIPE 2	1	1		
8	2UJ-11185-01	COVER, CYLINDER HEAD SIDE 3	2	2		
9	93210-78544	O-RING	2	2		
10	98507-06025	SCREW, PAN HEAD	4	4		
11	2UJ-11152-00	BRACKET, CYLINDER HEAD COVER	1	1		
12	22F-11186-10	COVER, CYLINDER HEAD SIDE 2	4	4		
13	93210-44704	O-RING	4	4		
14	90105-08181	BOLT, FLANGE	8	8		
15	90201-08609	WASHER, PLATE	2	2		
16	2UJ-11142-01	BRACKET, CYLINDER HEAD COVER 2	2	2		
17	94701-00256	PLUG, SPARK (NGK C6HSA)	2	2		UR
	94701-00257	PLUG, SPARK (ND U20FS-U)	2	2		UR
18	2UJ-11181-01	GASKET, CYLINDER HEAD 1	2	2		
19	99530-10114	PIN, DOWEL	4	4		
20	91317-06110	BOLT	4	4		
21	91317-06040	BOLT	4	4		
22	3DM-11186-01	COVER, CYLINDER HEAD SIDE 2	4	4		
23	90480-13018	GROMMET	8	8		
24	90387-06043	COLLAR	8	8		
25	90201-06071	WASHER, PLATE	8	8		
26	95024-06020	BOLT, FLG.(SMALL HEAD)	8	8		



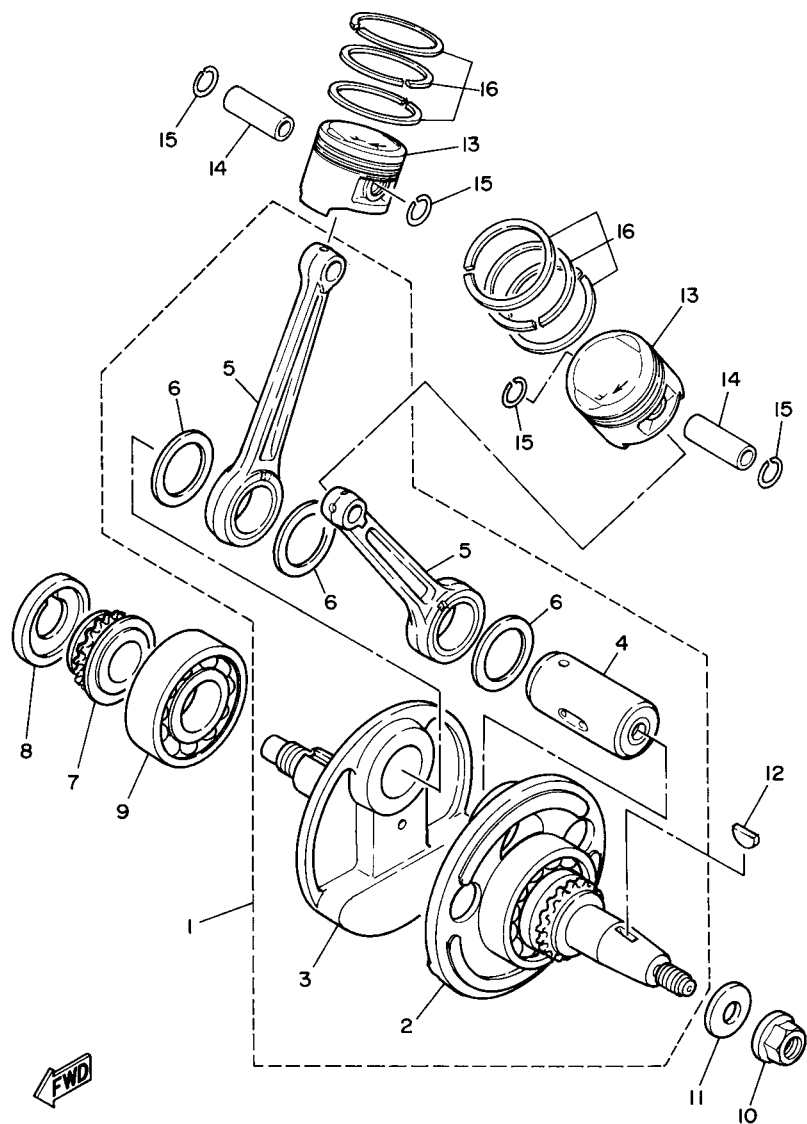


FIG. 3 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP		REMARKS
1	2UJ-11400-00	CRANKSHAFT ASSY	1	1		
2	2UJ-11401-09	.CRANK SUB ASSY 1	1	1		
3	2UJ-11422-00	.CRANK 2	1	1		
4	2UJ-11681-00	.PIN, CRANK 1	1	1		
5	2UJ-11651-00	.ROD, CONNECTING	2	2		
6	90209-31300	.WASHER	3	3		
7	2UJ-1154A-00	SPROCKET, CAM CHAIN 2	1	1		
8	2UJ-11478-00	COLLAR	1	1		
9	93306-30611	BEARING	1	1		
10	90179-12004	NUT	1	1		
11	90201-12191	WASHER, PLATE	1	1		
12	90280-05048	KEY, WOODRUFF	1	1		
13	2UJ-11631-00-A0	PISTON (STD)	2	2		
	2UJ-11636-00	PISTON (0.50MM O/S)	2	2		AP
	2UJ-11638-00	PISTON (1.00MM O/S)	2	2		AP
14	22K-11633-01	PIN, PISTON	2	2		
15	93450-14088	CIRCLIP	4	4		
16	50M-11610-00	PISTON RING SET (STD)	2	2		
	50M-11610-20	PISTON RING SET (0.50MM O/S)	2	2		AP
	50M-11610-40	PISTON RING SET (1.00MM O/S)	2	2		AP



FIG. 4 VALVE

4



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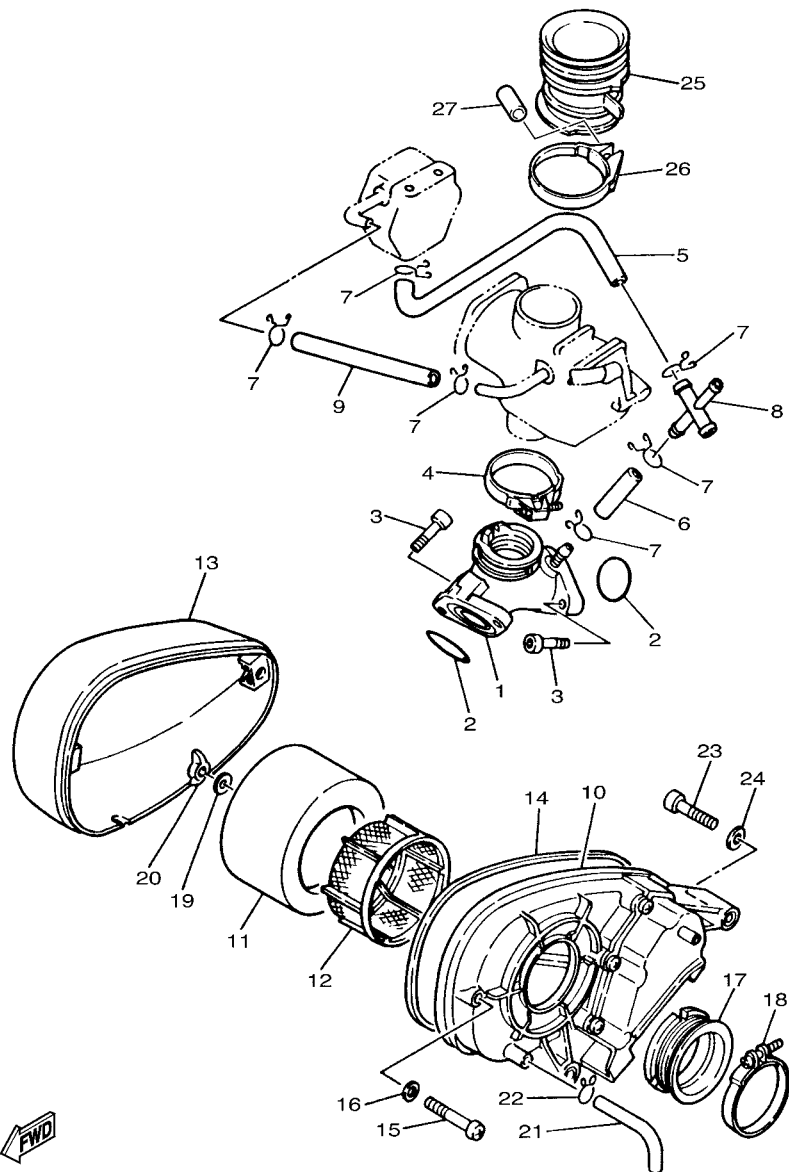


FIG. 8 INTAKE

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
1	2UJ-13586-00	JOINT, CARBURETOR 1	1	1			
2	93210-30611	O-RING	2	2			
3	91317-06020	BOLT	4	4			
4	1HX-13575-00	BAND	1	1			
5	2UJ-13978-00	PIPE, REGULATOR	1	1			
6	90445-11763	HOSE (L45)	1	1			
7	90467-10041	CLIP	6	6			
8	3BG-13595-00	JOINT	1	1			
9	90445-11061	HOSE	1	1			
10	2UJ-14401-00	AIR CLEANER CASE ASSY	1	1			
11	2UJ-14451-00	ELEMENT, AIR CLEANER	1	1			
12	2UJ-14458-00	GUIDE	1	1			
13	2UJ-14422-00	CAP, CLEANER CASE 2	1	1			
14	2UJ-14452-00	SEAL	1	1			
15	98507-06040	SCREW, PAN HEAD	2	2			
16	92907-06600	WASHER, PLATE	2	2			
17	2UJ-14485-00	PIPE, JOINT	1	1			
18	90460-54111	CLAMP, HOSE	1	1			
19	90201-05036	WASHER, PLATE	1	1			
20	90175-05005	NUT, WING	1	1			
21	2UJ-14419-00	PIPE	1	1			
22	90467-11106	CLIP	1	1			
23	91317-06025	BOLT	2	2			
24	92907-06600	WASHER, PLATE	2	2			
25	2UJ-14469-00	FUNNEL, AIR	1	1			
26	90460-54085	CLAMP, HOSE	1	1			
27	3HT-84385-00	CAP,1	1	1			

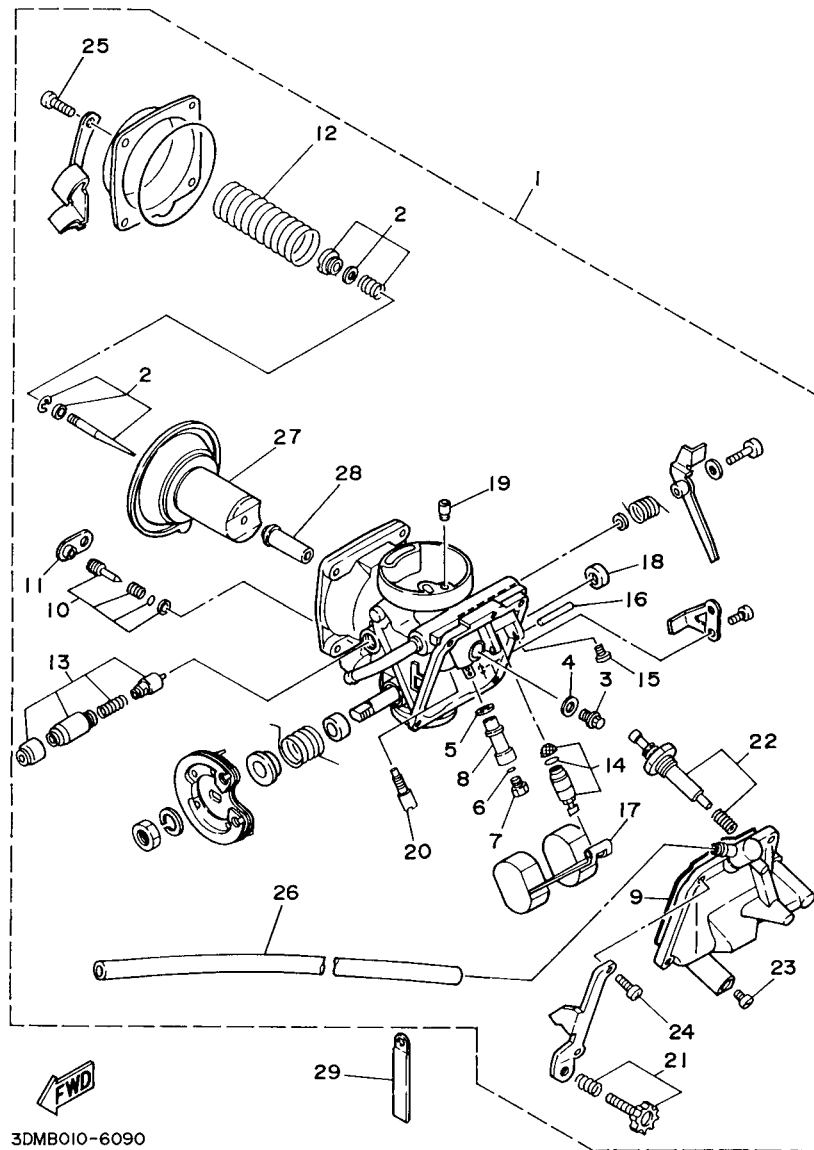


FIG. 9 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
1	2UJ-14900-01	CARBURETOR ASSY	1				
	3BG-14900-01	CARBURETOR ASSY		1			FOR CALIFORNIA
2	3BG-1490J-00	.NEEDLE SET	1	1			
3	1HX-14565-00	.SCREW	1	1			
4	137-14153-00	.WASHER, MAIN JET	1	1			
5	1AE-14237-00	.GASKET	1	1			
6	1AE-14227-00	.O-RING	1	1			
7	620-14231-22	.JET, MAIN (#110)	1	1			
8	1AE-14261-00	.HOLDER	1	1			
9	1HX-14147-00	.O-RING	1	1			
10	12R-14105-00	.PILOT SCREW SET	1	1			
11	3F9-14118-00	.CAP	1	1			
12	1HX-14933-00	.SPRING, DIAPHRAGM	1	1			
13	3DM-1410A-01	.STARTER SET	1	1			
14	3CF-14107-10	.NEEDLE VALVE SET	1	1			
15	1FN-14565-00	.SCREW	1	1			
16	353-14186-00	.PIN, FLOAT	1	1			
17	1HX-14985-00	.FLOAT	1	1			
18	256-14997-00	.SEAL	1	1			
19	1HX-14231-31	.JET, MAIN (#155)	1	1			
20	22F-14142-17	.JET, PILOT (# 17.5)	1	1			
21	1HX-14103-00	.THROTTLE SCREW SET	1	1			
22	3DM-14504-01	.ROD SET	1	1			
23	12R-14191-00	.PLUG, DRAIN	1	1			
24	98501-04014	.SCREW, PAN HEAD	2	2			
25	98501-04012	.SCREW, PAN HEAD	4	4			
26	2LH-14197-00	.PIPE	1	1			

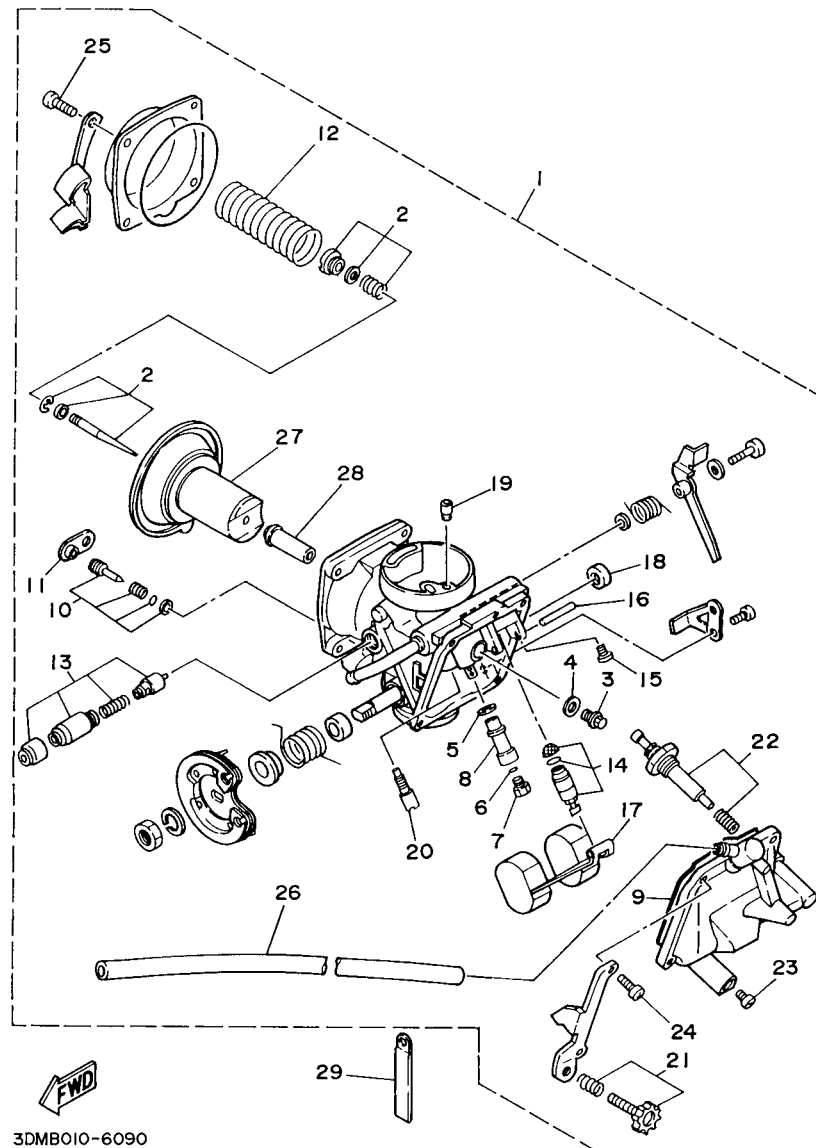
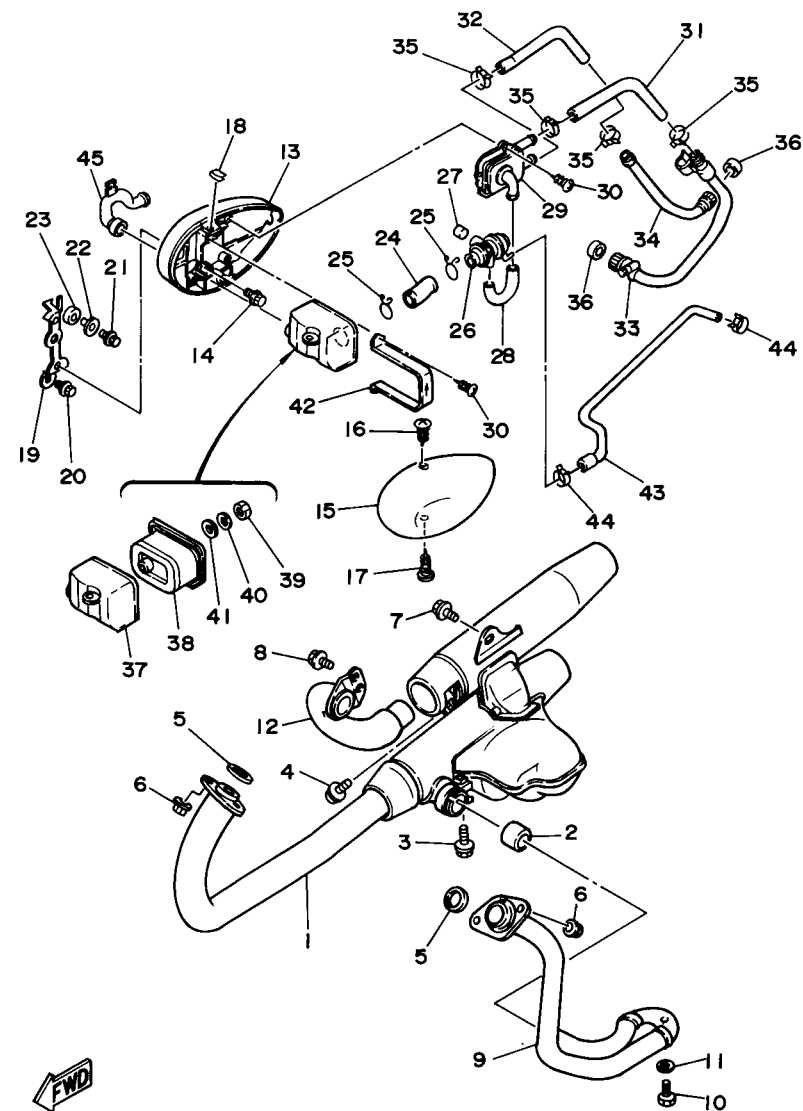


FIG. 9 CARBURETOR

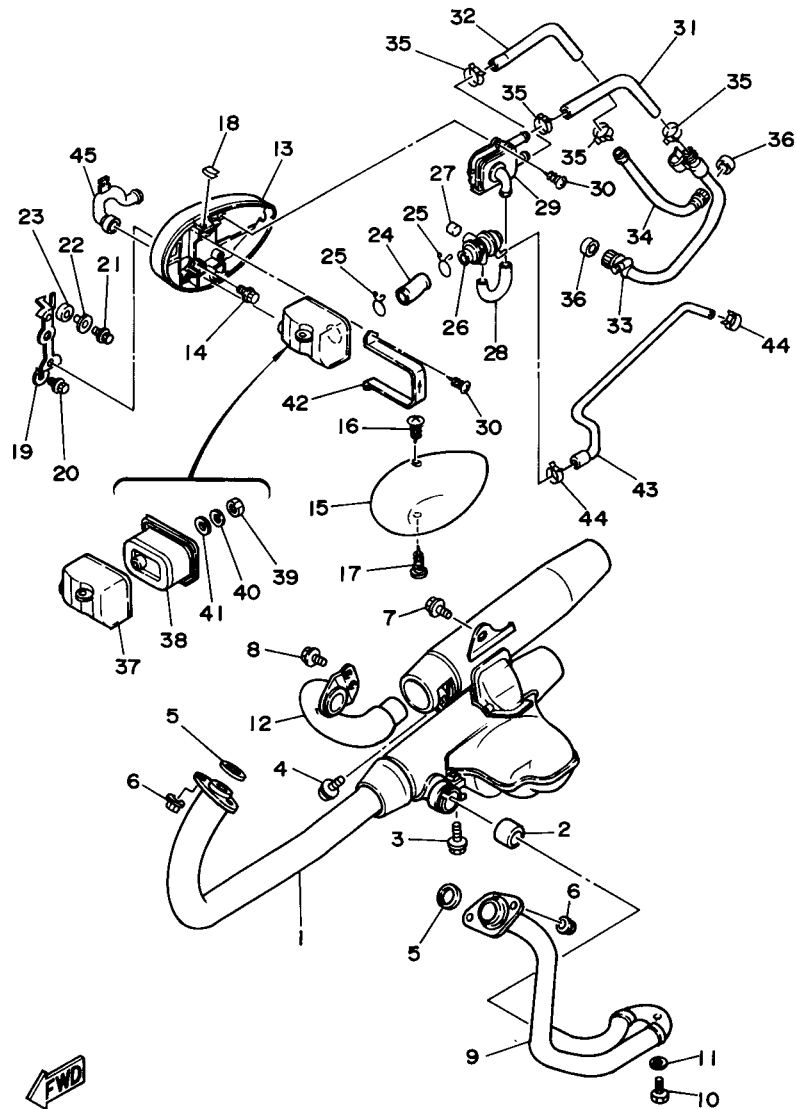
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2UJ110-8430

FIG. 10 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
1	2UJ-14703-02	MUFFLER COMP. 1	1	1			
2	4FU-14714-00	GASKET, MUFFLER	1	1			
3	95817-08035	BOLT, FLANGE	1	1			
4	95807-06025	BOLT, FLANGE	1	1			
5	3DM-14613-00	GASKET, EXHAUST PIPE	2	2			
6	90179-06668	NUT	4	4			
7	95807-10014	BOLT, FLANGE	1	1			
8	95807-08012	BOLT, FLANGE	2	2			
9	2UJ-14621-00	PIPE, EXHAUST 2	1	1			
10	90101-06576	BOLT	1	1			
11	92990-06600	WASHER, PLATE	1	1			
12	2UJ-14631-00	PIPE, EXHAUST 3	1	1			
13	2GV-14663-00	PLATE, AIR CLEANER	1	1			
14	95807-06020	BOLT, FLANGE	2	2			
15	2GV-14603-00	COVER 1	1	1			
16	97704-40012	SCREW, TAPPING	1	1			
17	90163-04003	SCREW, TAPPING	1	1			
18	90183-04027	NUT, SPRING	2	2			
19	2UJ-14484-00	PLATE, CLEANER CASE FITTING	1	1			
20	95807-06010	BOLT, FLANGE	1	1			
21	95807-06025	BOLT, FLANGE	1	1			
22	90387-07391	COLLAR	1	1			
23	90385-10026	BUSH	1	1			
24	3BM-14882-00	HOSE, BEND 2	1	1			
25	90467-26111	CLIP	2	2			
26	3BG-14840-00	AIR CUT VALVE ASSY	1	1			
27	90338-10132	PLUG	1	1			



2UJ110-8430

FIG. 10 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
28	3BM-14883-00	HOSE, BEND 3	1	1			
29	42H-14808-00	REED VALVE ASSY	1	1			
30	97707-60114	SCREW, TAPPING	5	5			
31	3BG-14884-00	HOSE, BEND 4	1	1			
32	3BG-14885-00	HOSE, BEND 5	1	1			
33	3BG-14873-00	PIPE 3	1	1			
34	3BG-14874-00	PIPE 4	1	1			
35	90468-08104	CLIP	4	4			
36	4KM-14714-01	GASKET, MUFFLER	2	2			
37	42H-14857-00	CASE, AIR CLEANER	1	1			
38	3BG-14858-00	CAP, CASE	1	1			
39	95307-05600	NUT	1	1			
40	92907-05200	WASHER	1	1			
41	90202-05057	WASHER, PLATE	1	1			
42	3BM-14867-00	BRACKET	1	1			
43	3BG-13542-00	HOSE, VACUUM SENSING 1	1	1			
44	90467-08092	CLIP	2	2			
45	1TA-14881-00	HOSE, BEND 1	1	1			



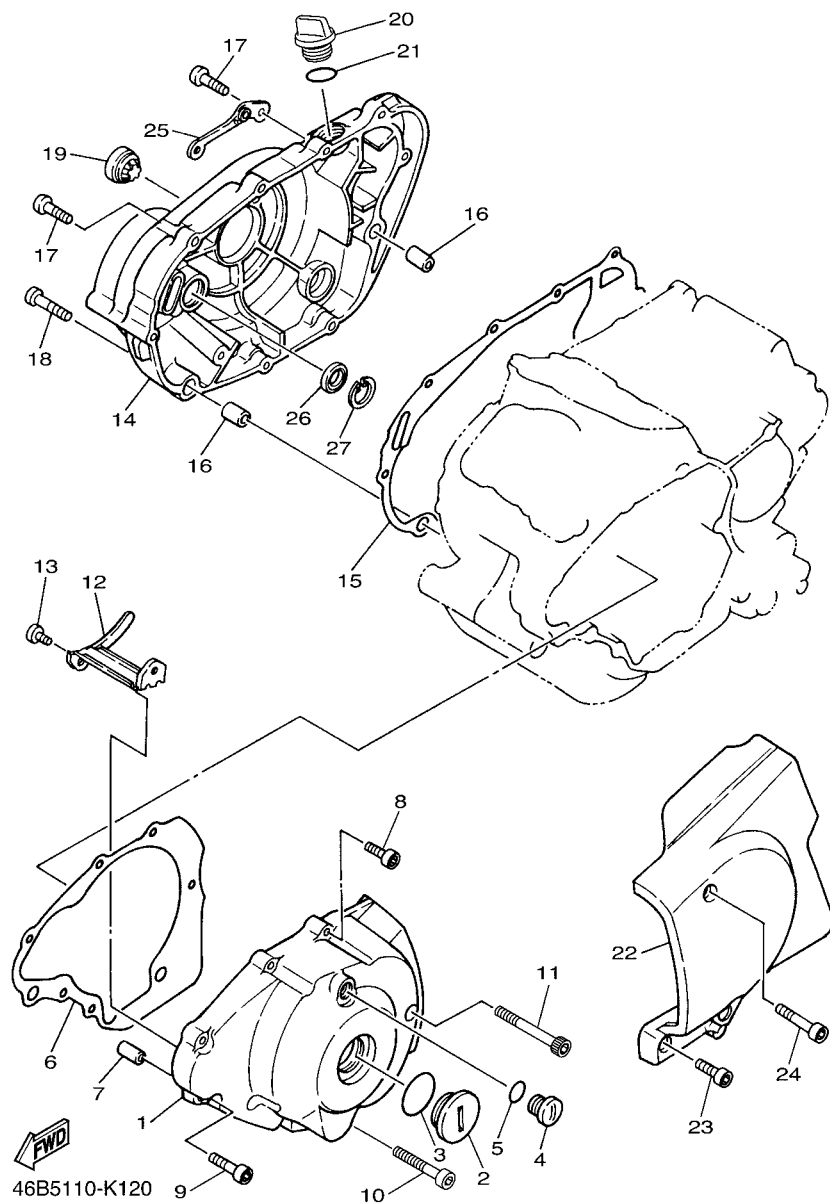


FIG. 12 CRANKCASE COVER 1

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
1	2UJ-15411-01	COVER, CRANKCASE 1	1	1			
2	90340-32116	PLUG, STRAIGHT SCREW	1	1			
3	93210-32172	O-RING	1	1			
4	90340-14068	PLUG, STRAIGHT SCREW	1	1			
5	93210-14369	O-RING	1	1			
6	4RF-15451-01	GASKET, CRANKCASE COVER 1	1	1			
7	99530-12016	PIN, DOWEL	2	2			
8	91314-06025	BOLT, HEXAGON SOCKET HEAD	5	5			
9	91314-06035	BOLT, HEXAGON SOCKET HEAD	1	1			
10	90110-06006	BOLT, HEXAGON SOCKET HEAD	1	1			
11	90110-06010	BOLT, HEXAGON SOCKET HEAD	1	1			
12	90465-06322	CLAMP	1	1			
13	90110-06227	BOLT, HEXAGON SOCKET HEAD	1	1			
14	2UJ-15421-00	COVER, CRANKCASE 2	1	1			
15	4RF-15461-01	GASKET, CRANKCASE COVER 2	1	1			
16	99530-12016	PIN, DOWEL	2	2			
17	91314-06025	BOLT, HEXAGON SOCKET HEAD	7	7			
18	91314-06035	BOLT, HEXAGON SOCKET HEAD	2	2			
19	3Y1-15361-00	GAUGE, LEVEL	1	1			
20	3Y1-15363-10	PLUG, OIL	1	1			
21	93210-19123	O-RING	1	1			
22	2UJ-15431-02	COVER, CRANKCASE 3	1	1			
23	91314-06025	BOLT, HEXAGON SOCKET HEAD	2	2			
24	91314-06050	BOLT, HEXAGON SOCKET HEAD	1	1			
25	2UJ-15441-00	HOLDER, CLUTCH CABLE	1	1			
26	93101-14089	OIL SEAL	1	1			
27	99009-25500	CIRCLIP	1	1			



FIG. 13 STARTER CLUTCH

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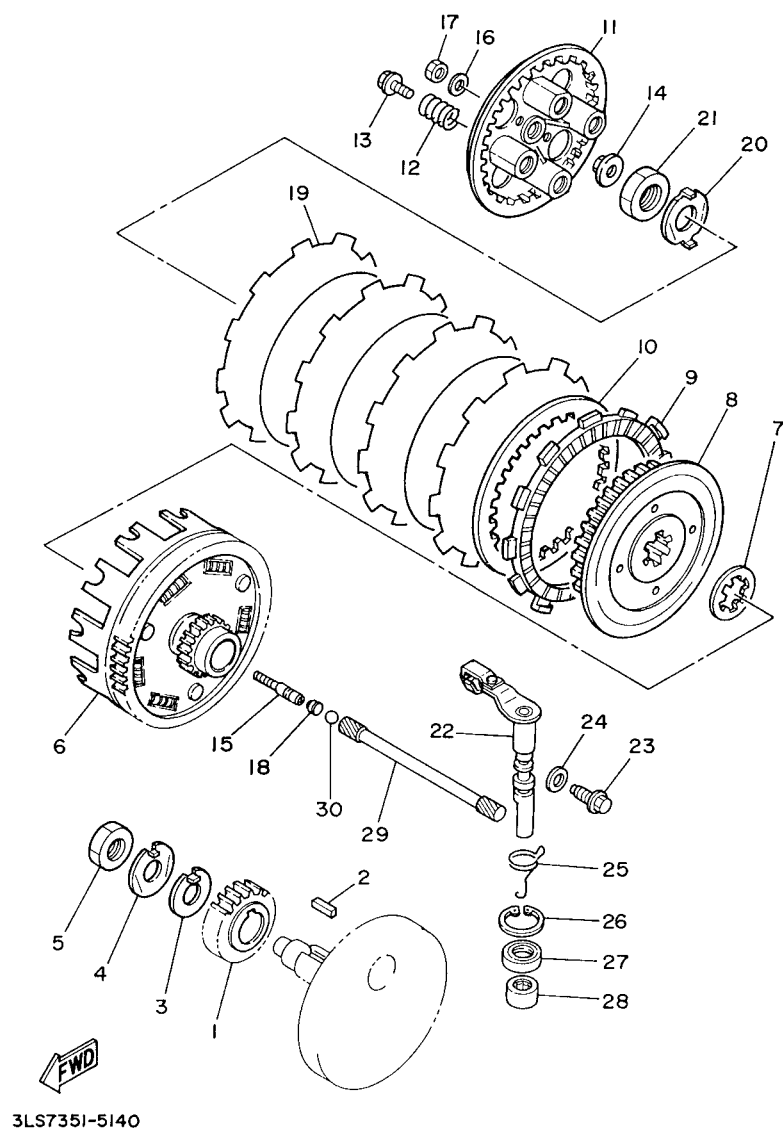


FIG. 14 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
1	3Y6-16111-03	GEAR, PRIMARY DRIVE (23T)	1	1			
2	90282-07023	KEY, STRAIGHT	1	1			
3	90215-16156	WASHER, LOCK	1	1			
4	90215-16222	WASHER, LOCK	1	1			
5	90170-16256	NUT	1	1			
6	2UJ-16150-00	PRIMARY DRIVEN GEAR COMP.	1	1			
7	30X-16154-00	PLATE, THRUST 1	1	1			
8	30X-16371-00	BOSS, CLUTCH	1	1			
9	5Y1-16331-01	PLATE, FRICTION 2	4	4			
10	3J2-16324-00	PLATE, CLUTCH 1 (T=2.0)	4	4			
11	30X-16351-02	PLATE, PRESSURE 1	1	1			
12	90501-26148	SPRING, COMPRESSION	4	4			
13	90159-06016	SCREW, WITH WASHER	4	4			
14	1W1-16358-01	PLATE, PUSH	1	1			
15	4DN-16356-00	ROD, PUSH 1	1	1			
16	92907-06200	WASHER	1	1			
17	95307-06600	NUT	1	1			
18	3YX-1635A-00	SEAL, ROD PUSH	1	1			
19	31A-16321-01	PLATE, FRICTION	1	1			
20	90215-16320	WASHER, LOCK	1	1			
21	90170-16326	NUT	1	1			
22	2UJ-16380-00	PUSH LEVER ASSY	1	1			
23	90149-08067	SCREW	1	1			
24	90430-08119	GASKET	1	1			
25	90508-14433	SPRING, TORSION	1	1			
26	93420-28055	CIRCLIP	1	1			
27	93102-14209	OIL SEAL	1	1			

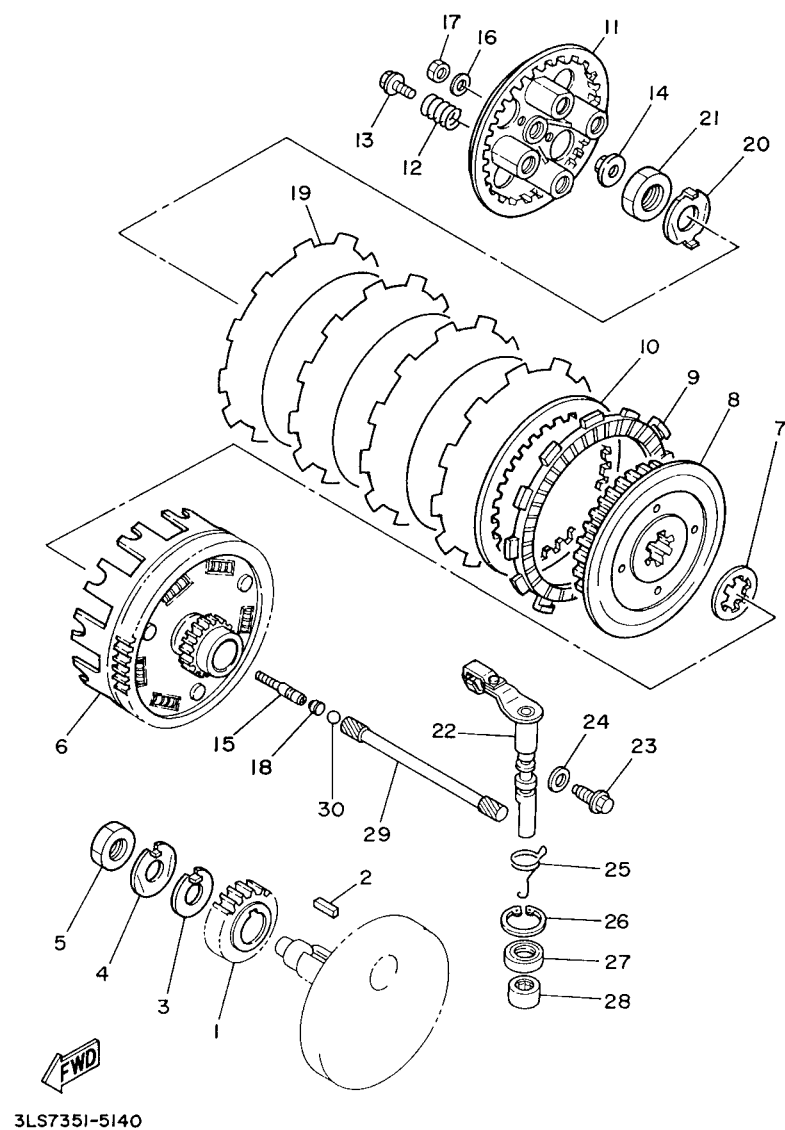


FIG. 14 CLUTCH

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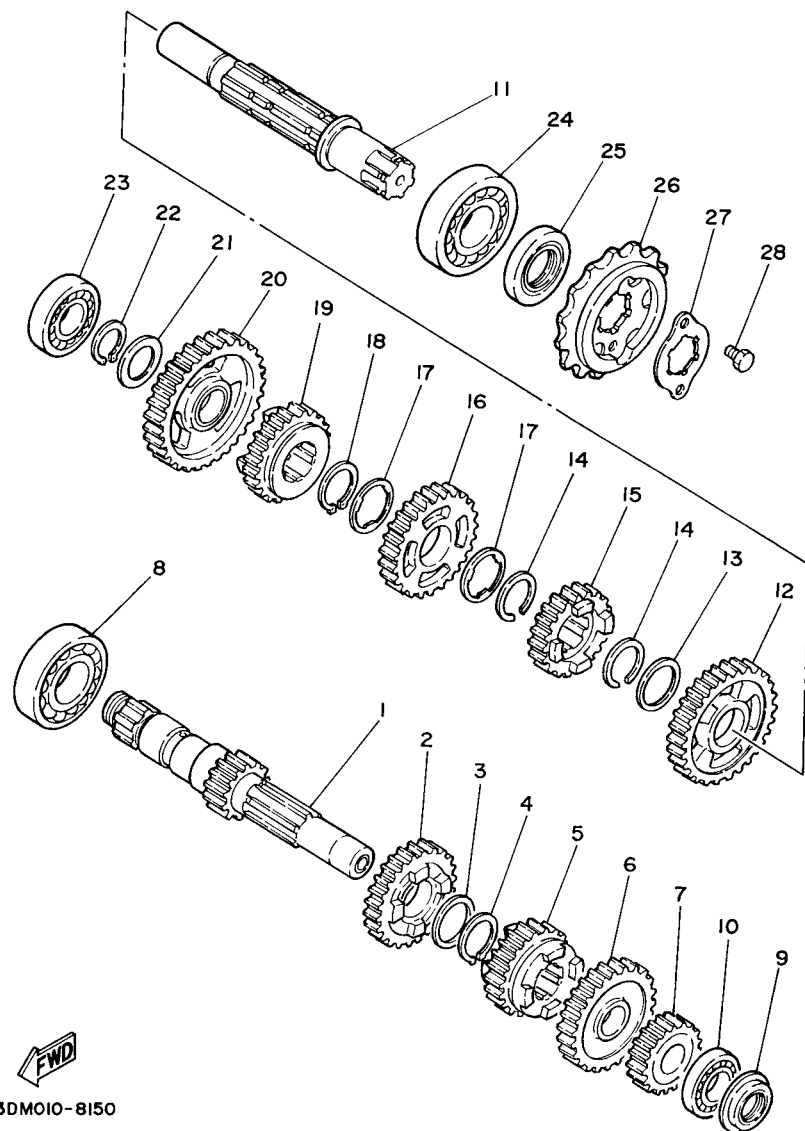


FIG. 15 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
1	4DN-17411-00	AXLE, MAIN (14T)	1	1			
2	3Y1-17141-01	GEAR, 4TH PINION (26T)	1	1			
3	90201-22793	WASHER, PLATE	1	1			
4	93410-22039	CIRCLIP	1	1			
5	3Y1-17131-01	GEAR, 3RD PINION (23T)	1	1			
6	3Y1-17151-01	GEAR, 5TH PINION (28T)	1	1			
7	3Y1-17121-01-YX	GEAR, 2ND PINION (19T)	1	1			
8	93306-20501	BEARING	1	1			
9	93101-17093	OIL SEAL	1	1			
10	93306-00308	BEARING	1	1			
11	3Y1-17402-00	DRIVE AXLE ASSY	1	1			
12	3Y1-17221-02	GEAR, 2ND WHEEL (32T)	1	1			
13	90201-253K0	WASHER, PLATE (T=1.0)	1	1			
14	93440-25084	CIRCLIP	2	2			
15	3Y1-17251-01	GEAR, 5TH WHEEL (23T)	1	1			
16	3Y1-17231-02	GEAR, 3RD WHEEL (29T)	1	1			
17	90209-22191	WASHER	2	2			
18	99009-25400	CIRCLIP	1	1			
19	3Y1-17241-00	GEAR, 4TH WHEEL (26T)	1	1			
20	3Y1-17211-00	GEAR, 1ST WHEEL (37T)	1	1			
21	90201-20276	WASHER, PLATE (T=1.0)	1	1			
22	99009-20400	CIRCLIP	1	1			
23	93306-00401	BEARING	1	1			
24	93306-30525	BEARING	1	1			
25	93102-25208	OIL SEAL	1	1			
26	93834-16100	SPROCKET, DRIVE 16T (3Y11746160)	1	1			
27	3Y1-17456-00	HOLDER, SPROCKET	1	1			

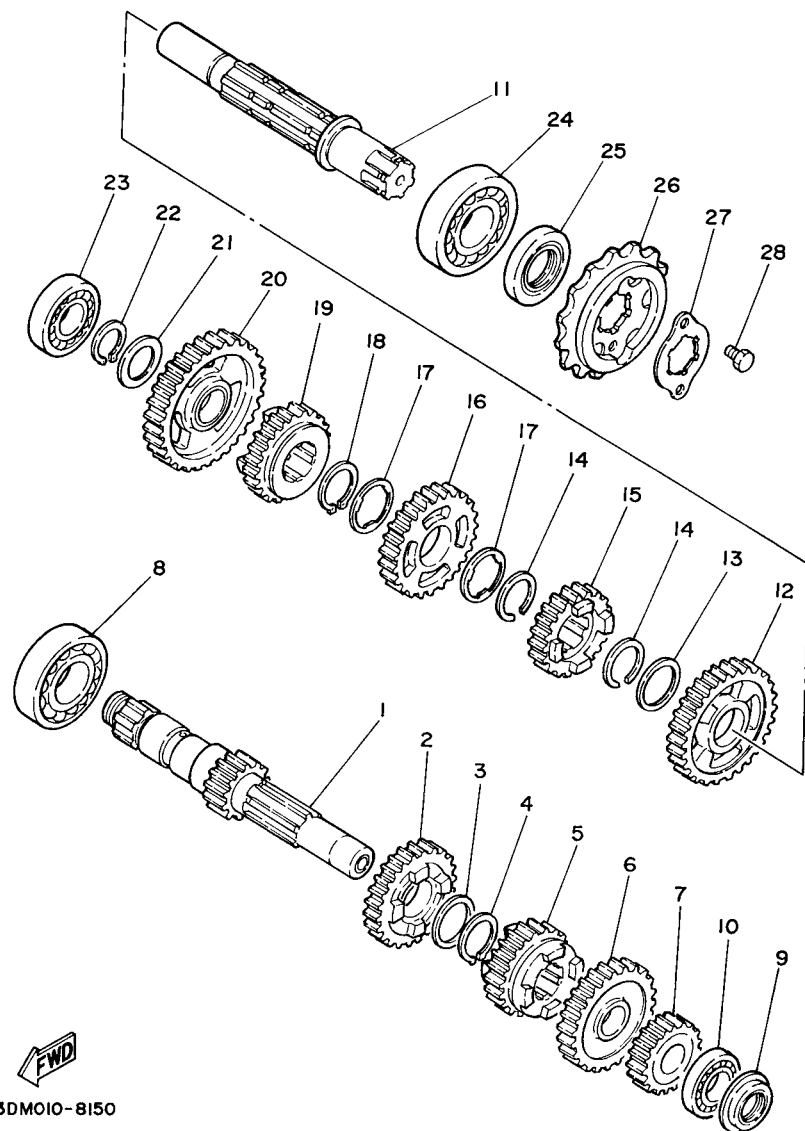


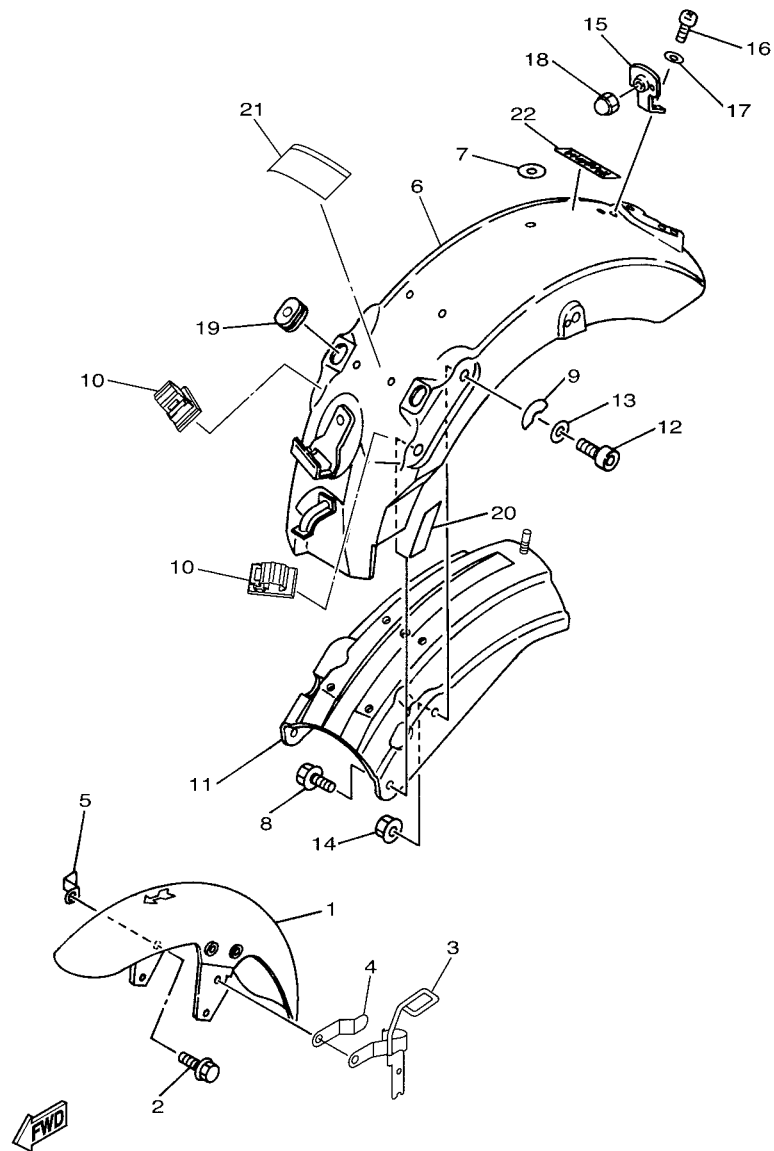
FIG. 15 TRANSMISSION

[illegible]



FIG. 17 SHIFT SHAFT

21



46B7110-L190

FIG. 19 FENDER

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
1	2UJ-21510-00-P9	FRONT FENDER COMP.	1	1			UR FOR DRMK
	2UJ-21510-00-PA	FRONT FENDER COMP.	1	1			UR FOR BWC1
2	95024-08012	BOLT, FLG.(SMALL HEAD)	4	4			
3	3DN-21597-00	HOLDER,WIRE 1	1	1			
4	2UJ-26116-00	STOPPER 2	1	1			
5	3DN-21586-00	BRACKET	1	1			
6	2UJ-21610-00-PF	REAR FENDER COMP.	1	1			UR FOR DRMK
	2UJ-21610-00-PG	REAR FENDER COMP.	1	1			UR FOR BWC1
7	2UJ-21735-00	SEAL 2	1	1			
8	95817-10020	BOLT, FLANGE	2	2			
9	3DM-2173N-00	SEAL 4	2	2			
10	90464-14002	CLAMP	2	2			
11	2UJ-21670-20	REINF. COMP.	1	1			
12	91317-10035	BOLT	2	2			
13	92907-10600	WASHER, PLATE	2	2			
14	95707-10500	NUT, FLANGE	2	2			
15	2UJ-21641-00	BRACKET, REFLECTOR	1	1			
16	98507-05010	SCREW, PAN HEAD	1	1			
17	92907-05600	WASHER, PLATE	1	1			
18	95307-05800	NUT	1	1			
19	90480-01502	GROMMET	2	2			
20	2UJ-2173M-01	SEAL 3	1	1			
21	10D-2815N-00	LABEL, NOTICE BATTERY	1	1			
22	1D6-2153E-00	EMBLEM, YAMAHA	1	1			

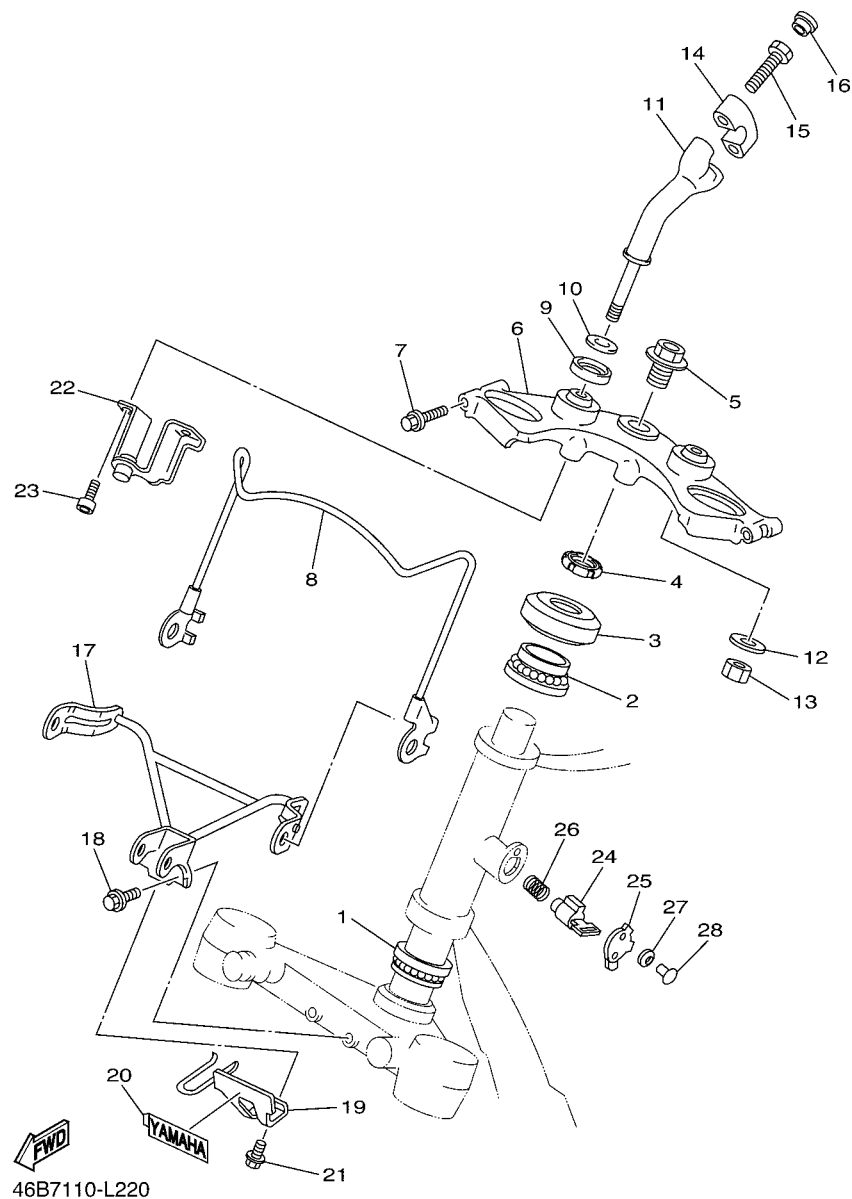


FIG. 22 STEERING

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
1	93399-99942	BEARING	1	1			
2	93399-99950	BEARING	1	1			
3	4HF-23415-00	COVER, BALL RACE 1	1	1			
4	90179-25004	NUT	1	1			
5	90105-14102	BOLT, FLANGE	1	1			
6	2UJ-W2341-00-33	CROWN, HANDLE	1	1			YB
7	95024-08040	BOLT, FLG.(SMALL HEAD)	2	2			
8	3DM-23164-00	STAY, LIGHT GUARD	1	1			
9	3DM-23445-00	DAMPER	2	2			
10	90201-105H3	WASHER, PLATE	2	2			
11	3DM-23442-30	HOLDER, HANDLE LOWER	2	2			
12	90201-105A2	WASHER, PLATE	2	2			
13	95617-10100	NUT, U	2	2			
14	4H7-23441-01-33	HOLDER, HANDLE UPPER	2	2			YB
15	91314-08025	BOLT, HEXAGON SOCKET HEAD	4	4			
16	341-23469-00	CAP, BOLT	4	4			
17	2UJ-23174-01	STAY, HEADLIGHT	1	1			
18	95024-06016	BOLT, FLG.(SMALL HEAD)	2	2			
19	2UJ-2317M-00	STAY 3	1	1			
20	3WF-2153E-40	EMBLEM, YAMAHA	1	1			
21	95024-06012	BOLT, FLG.(SMALL HEAD)	1	1			
22	2UJ-2317E-00	STAY 1	1	1			
23	91317-06016	BOLT	2	2			
24	4R3-23408-00	STEERING LOCK ASSY	1	1			
25	3DM-23484-00	CAP, HANDLE LOCK	1	1			
26	90502-09024	SPRING, CONICAL	1	1			
27	90208-04029	WASHER, CONICAL SPRING	1	1			

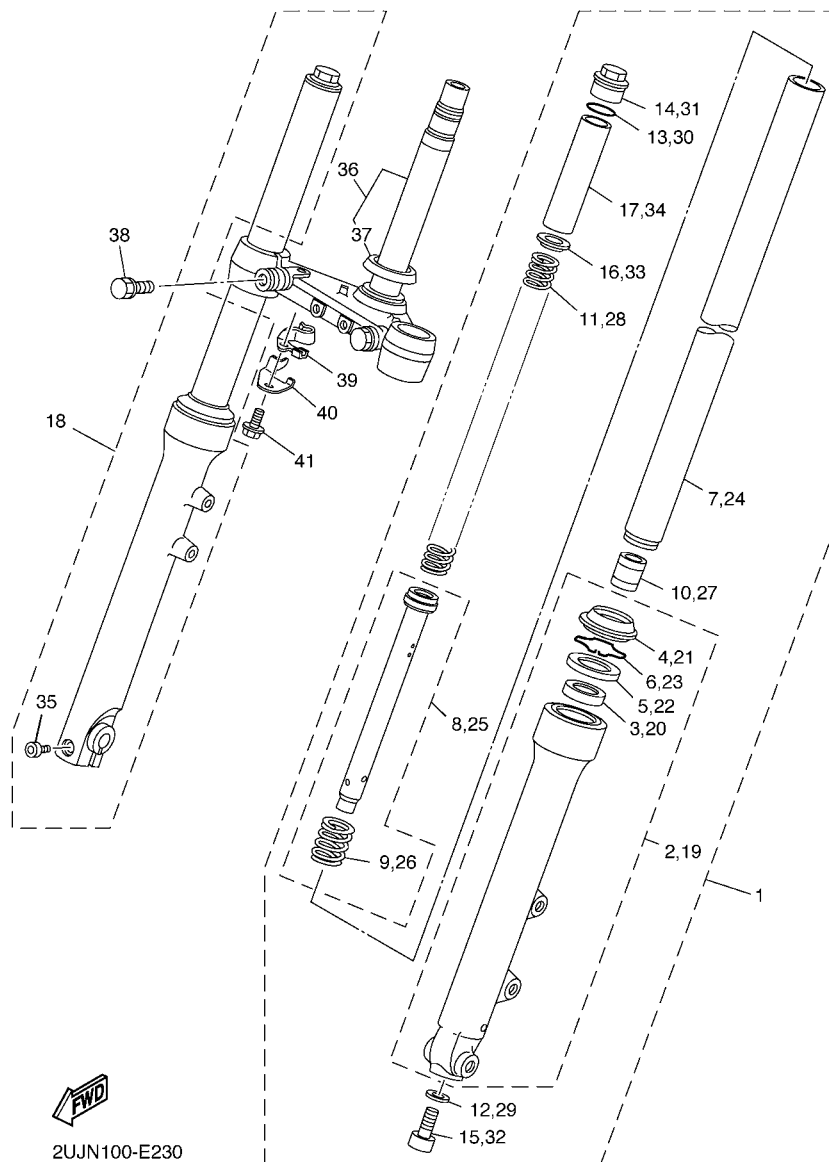


FIG. 23 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
1	2UJ-23102-30	FRONT FORK ASSY (L.H)	1	1			
2	2UJ-23126-30	.TUBE, OUTER (L.H)	1	1			
3	51Y-23125-00	..METAL, SLIDE 1	1	1			
4	2UJ-23144-00	..SEAL, DUST	1	1			
5	2UJ-23145-00	..OIL SEAL	1	1			
6	22W-23153-L0	..RING, SNAP	1	1			
7	2UJ-23110-00	.INNER TUBE COMP.1	1	1			
8	2UJ-23170-00	.CYLINDER COMP., FRONT FORK	1	1			
9	2W6-23151-00	..SPRING, REBOUND	1	1			
10	3R6-23173-L0	.SPINDLE, TAPER	1	1			
11	2UJ-23141-00	.SPRING, FRONT FORK	1	1			
12	509-23158-L0	.GASKET	1	1			
13	3J2-23114-00	.O-RING	1	1			
14	2JN-23111-00	.BOLT, CAP	1	1			
15	278-23181-50	.BOLT, HEXAGON SOCKET HEAD	1	1			
16	3DM-23149-10	.WASHER, SPRING UPPER	1	1			
17	15R-23118-00	.SPACER	1	1			
18	2UJ-23103-30	FRONT FORK ASSY (R.H)	1	1			
19	2UJ-23136-30	.TUBE, OUTER (RIGHT)	1	1			
20	51Y-23125-00	..METAL, SLIDE 1	1	1			
21	2UJ-23144-00	..SEAL, DUST	1	1			
22	2UJ-23145-00	..OIL SEAL	1	1			
23	22W-23153-L0	..RING, SNAP	1	1			
24	2UJ-23110-00	.INNER TUBE COMP.1	1	1			
25	2UJ-23170-00	.CYLINDER COMP., FRONT FORK	1	1			
26	2W6-23151-00	..SPRING, REBOUND	1	1			
27	3R6-23173-L0	.SPINDLE, TAPER	1	1			

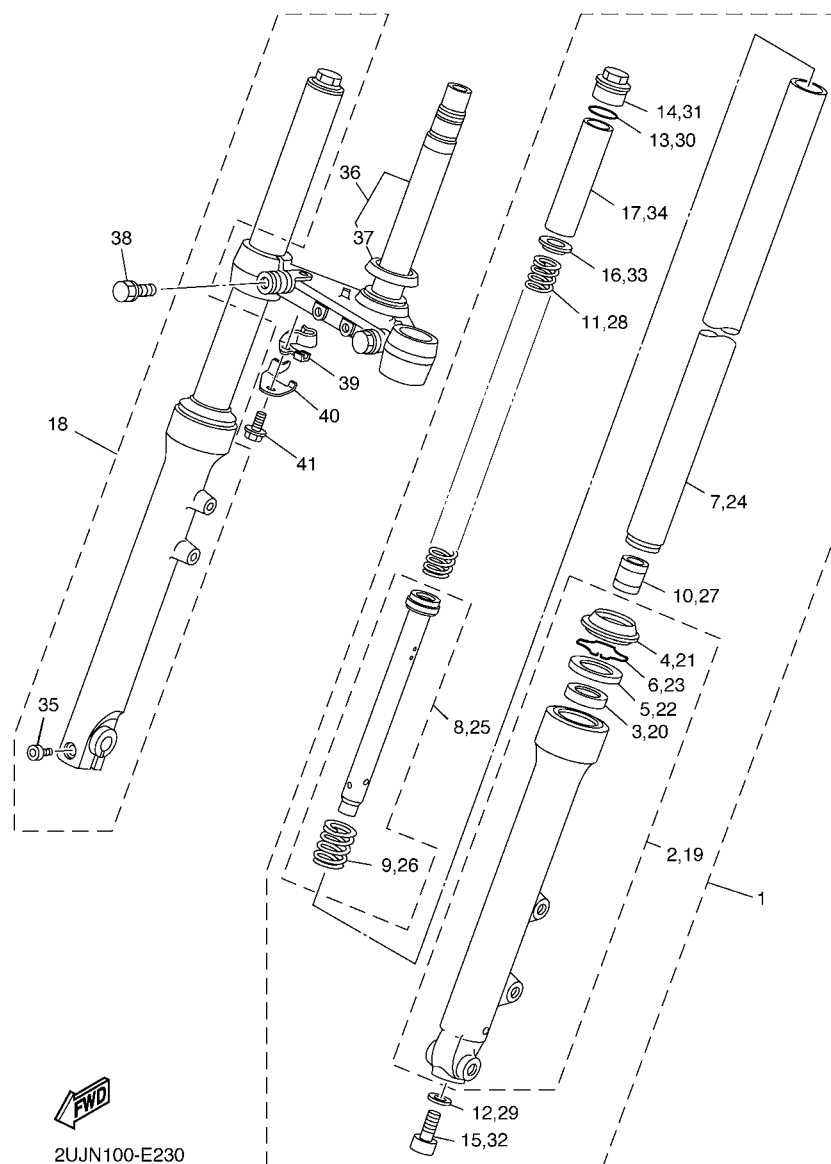


FIG. 23 FRONT FORK

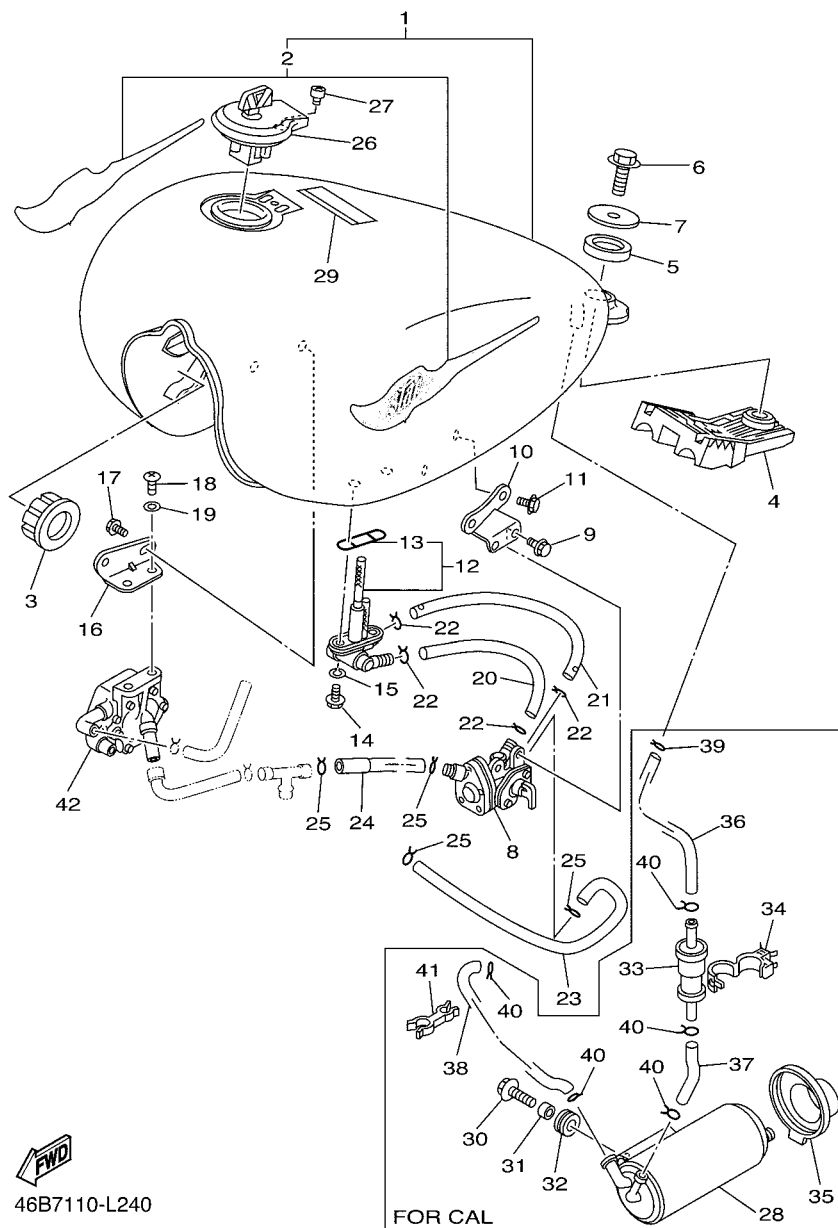


FIG. 24 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
1	3LS-Y2410-T3-X7	FUEL TANK COMP.	1				UR FOR DRMK
	3LS-Y2410-T3-X8	FUEL TANK COMP.	1				UR FOR BWC1
	3BG-Y2410-02-X2	FUEL TANK COMP.		1			UR FOR DRMK
	3BG-Y2410-02-X3	FUEL TANK COMP.		1			UR FOR BWC1
2	46B-24240-20	.GRAPHIC SET	1	1			UR FOR DRMK
	46B-24240-30	.GRAPHIC SET	1	1			UR FOR BWC1
3	4H7-24181-00	DAMPER, LOCATING 1	2	2			
4	2UJ-24182-00	DAMPER, LOCATING 2	1	1			
5	42X-24183-00	DAMPER, LOCATING 3	1	1			
6	95807-08030	BOLT, FLANGE	1	1			
7	90201-08569	WASHER, PLATE	1	1			
8	2UJ-24500-10	FUEL COCK ASSY 1	1	1			
9	95024-06010	BOLT, FLG.(SMALL HEAD)	2	2			
10	2UJ-24544-01	BRACKET, FUEL COCK	1	1			
11	95024-06010	BOLT, FLG.(SMALL HEAD)	2	2			
12	2UJ-24560-10	FILTER ASSY	1	1			
13	4X8-24512-10	.GASKET	1	1			
14	90149-06011	SCREW	2	2			
15	90202-05193	WASHER, PLATE	2	2			
16	2UJ-24491-01	BRACKET, FUEL PUMP	1	1			
17	95024-06010	BOLT, FLG.(SMALL HEAD)	2	2			
18	98507-06012	SCREW, PAN HEAD	2	2			
19	92907-06600	WASHER, PLATE	2	2			
20	90445-11057	HOSE	1	1			
21	90445-11058	HOSE	1	1			
22	90467-10008	CLIP	4	4			
23	2UJ-24312-10	PIPE 2	1	1			



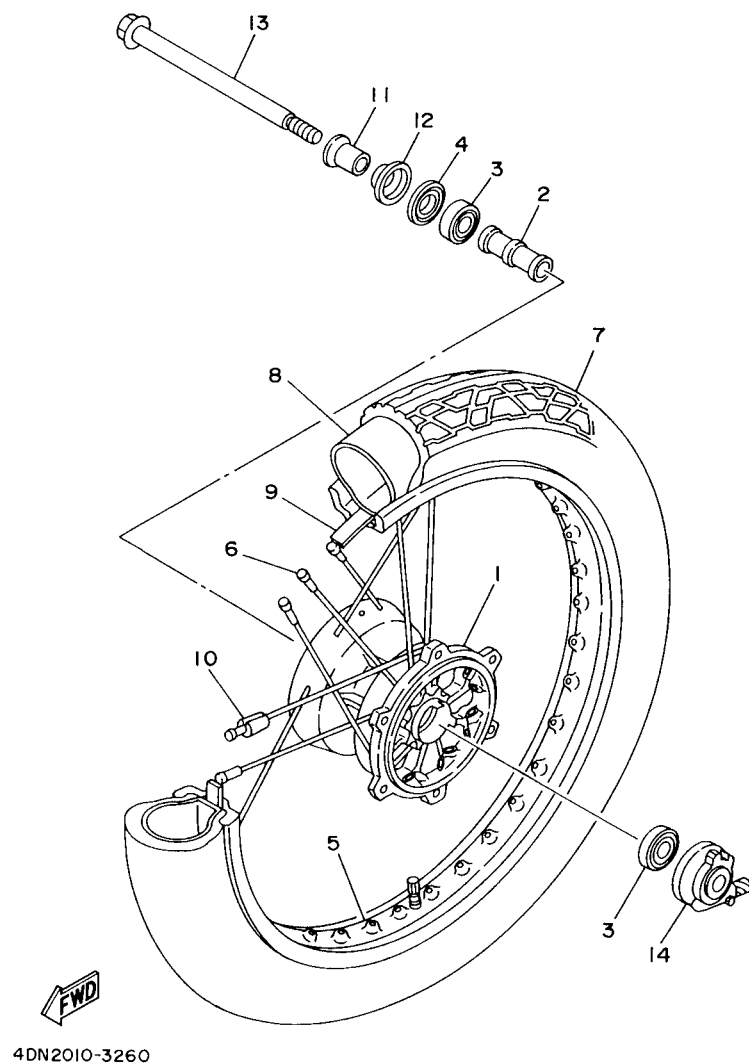


FIG. 26 FRONT WHEEL

[illegible]

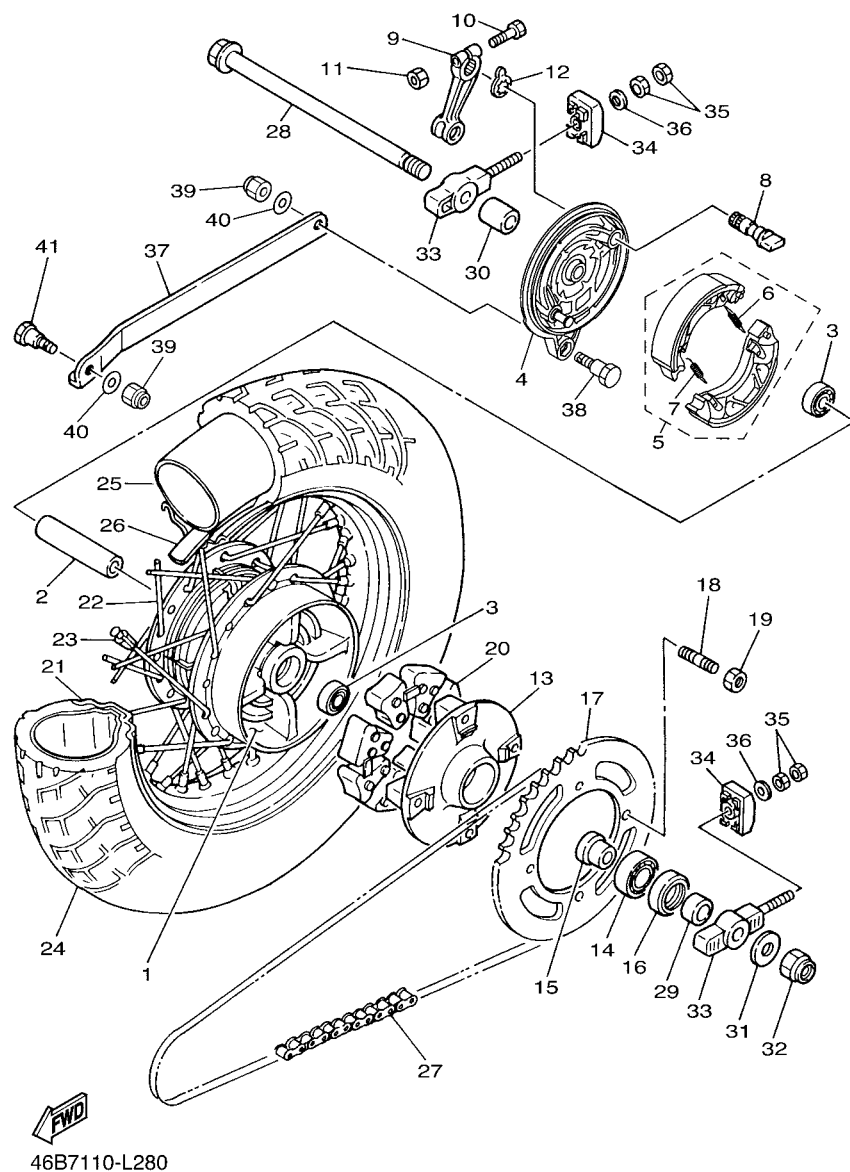


FIG. 28 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
1	2UJ-25311-10	HUB, REAR	1	1			
2	2UJ-25317-00	SPACER, BEARING	1	1			
3	93306-20212	BEARING	2	2			
4	2RH-25321-11	PLATE, BRAKE SHOE	1	1			
5	19D-W253E-00	BRAKE SHOE KIT	1	1			
6	90506-12001	.SPRING, TENSION	1	1			
7	90506-15001	.SPRING, TENSION	1	1			
8	2RH-25351-00	CAMSHAFT	1	1			
9	5H0-25355-00	LEVER, CAMSHAFT	1	1			
10	90101-06765	BOLT	1	1			
11	95304-06600	NUT	1	1			
12	3Y6-2533A-01	PLATE, INDICATOR	1	1			
13	5Y1-25366-10	CLUTCH, HUB	1	1			
14	93306-30437	BEARING	1	1			
15	2UJ-25377-00	COLLAR, WHEEL	1	1			
16	93106-30029	OIL SEAL	1	1			
17	4DN-25445-30	SPROCKET, DRIVEN (45T)	1	1			
18	90116-10485	BOLT, STUD	4	4			
19	95604-10200	NUT, SELF-LOCKING	4	4			
20	5Y1-25364-00	DAMPER	4	4			
21	94427-15600	RIM (MT2.75-15 M/C)	1	1			
22	2UJ-25304-02	SPOKE SET, REAR	1	1			
23	3HT-25398-00	BALANCER, WHEEL (15G)	1	1			UN
24	94113-151W8	TIRE (130/90-15 M/C 66P C-915)	1	1			CHENG SHIN
25	94213-15259	TUBE (130/90-15 TR4)	1	1			CHENG SHIN
26	94313-15151	BAND, RIM (3.00-15)	1	1			CHENG SHIN
27	94581-11114	CHAIN (DID520DS-114LE)	1	1			





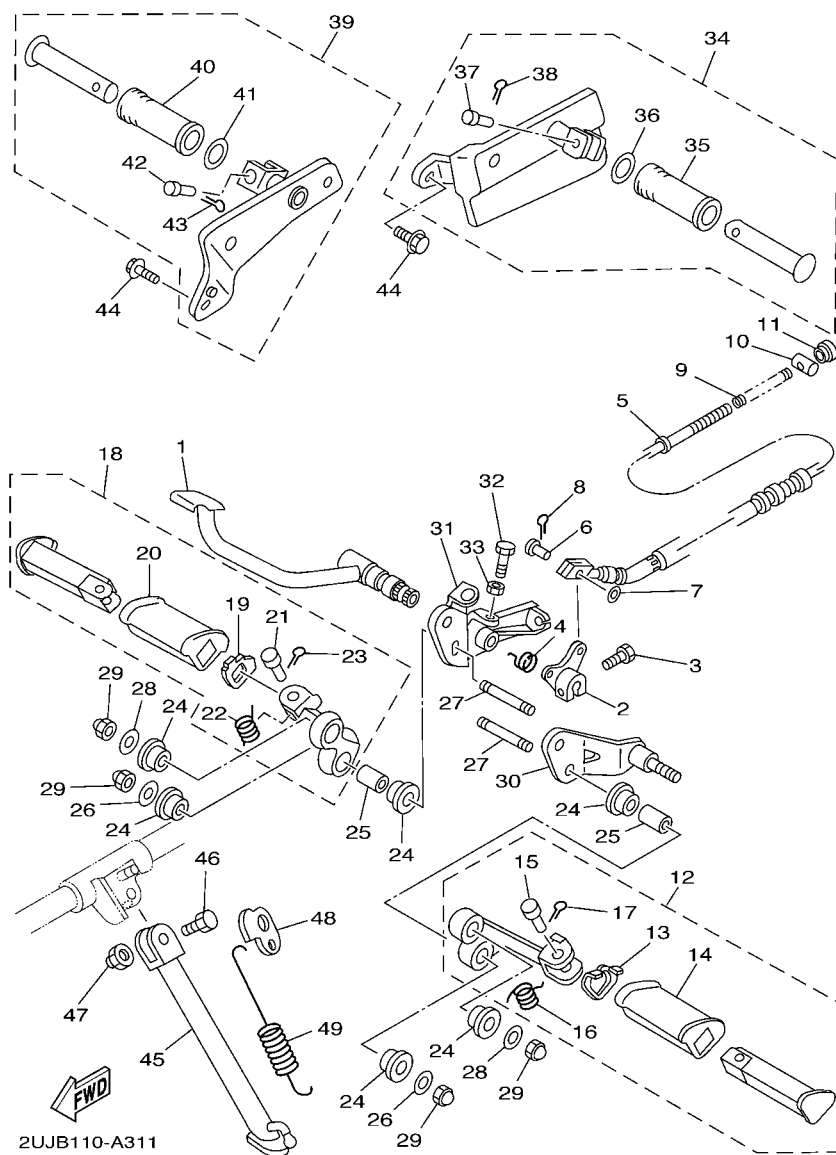


FIG. 31 STAND & FOOTREST

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
1	2UJ-27211-01	PEDAL, BRAKE	1	1			
2	2UJ-27262-02	LEVER	1	1			
3	97024-06020	BOLT	1	1			
4	2UJ-27216-00	SPRING, RETURN	1	1			
5	2UJ-26351-00	CABLE, BRAKE	1	1			
6	91701-06018	PIN	1	1			
7	92907-06200	WASHER	1	1			
8	91401-20012	PIN, COTTER	1	1			
9	90501-10245	SPRING, COMPRESSION	1	1			
10	90249-12008	PIN	1	1			
11	90179-06411	NUT	1	1			
12	2UJ-27410-00	FRONT FOOTREST ASSY (LEFT)	1	1			
13	4X7-27417-00	.WASHER, FOOTREST	1	1			
14	4X7-27413-00	.COVER, FOOTREST	1	1			
15	90240-08084	.PIN, CLEVIS	1	1			
16	90508-20023	.SPRING, TORSION	1	1			
17	91401-25015	.PIN, COTTER	1	1			
18	2UJ-27420-00	FRONT FOOTREST ASSY (RIGHT)	1	1			
19	4X7-27417-00	.WASHER, FOOTREST	1	1			
20	4X7-27413-00	.COVER, FOOTREST	1	1			
21	90240-08084	.PIN, CLEVIS	1	1			
22	90508-20023	.SPRING, TORSION	1	1			
23	91401-25015	.PIN, COTTER	1	1			
24	2UJ-27414-00	DAMPER, FOOTREST	8	8			
25	90387-100V6	COLLAR	4	4			
26	90201-100A1	WASHER, PLATE	2	2			
27	90116-10519	BOLT, STUD	4	4			

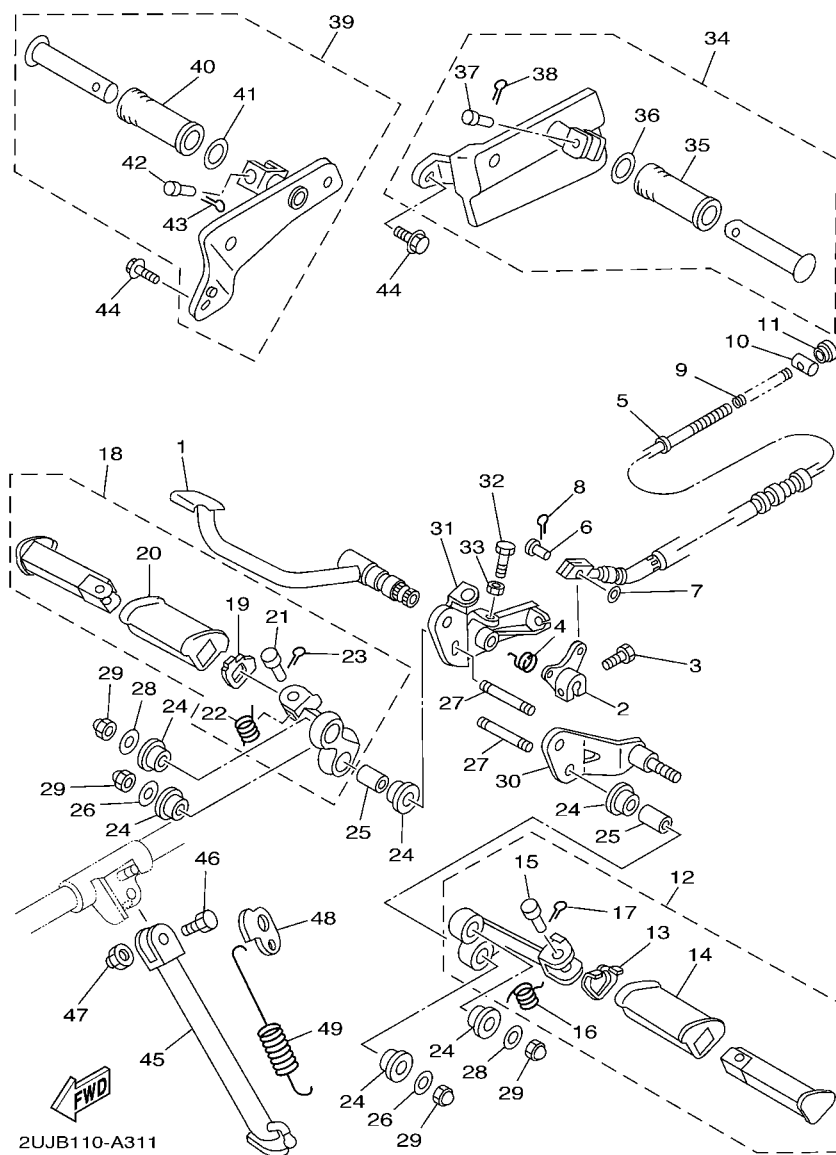


FIG. 31 STAND & FOOTREST

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
28	90201-100A1	WASHER, PLATE	2	2			
29	95304-10800	NUT, CROWN	4	4			
30	2UJ-2741L-00-33	BRACKET 4	1	1			YB
31	2UJ-2742L-00-33	BRACKET 5	1	1			YB
32	90153-06008	SCREW, HEXAGON	1	1			
33	95307-06700	NUT	1	1			
34	2UJ-27430-00-35	REAR FOOTREST ASSY 1	1	1			SL
35	120-27433-00	.COVER, REAR FOOTREST	1	1			
36	90201-20279	.WASHER, PLATE	1	1			
37	91701-06032	.PIN	1	1			
38	91401-20012	.PIN, COTTER	1	1			
39	2UJ-27440-00-35	REAR FOOTREST ASSY 2	1	1			SL
40	120-27433-00	.COVER, REAR FOOTREST	1	1			
41	90201-20279	.WASHER, PLATE	1	1			
42	91701-06032	.PIN	1	1			
43	91401-20012	.PIN, COTTER	1	1			
44	95024-08020	BOLT, FLG.(SMALL HEAD)	2	2			
45	2UJ-27311-01	STAND, SIDE	1	1			
46	90109-10474	BOLT	1	1			
47	90185-10037	NUT, SELF-LOCKING	1	1			
48	2KT-27315-00	LINK, SIDE STAND	1	1			
49	2UJ-27316-00	SPRING, SIDE STAND	1	1			

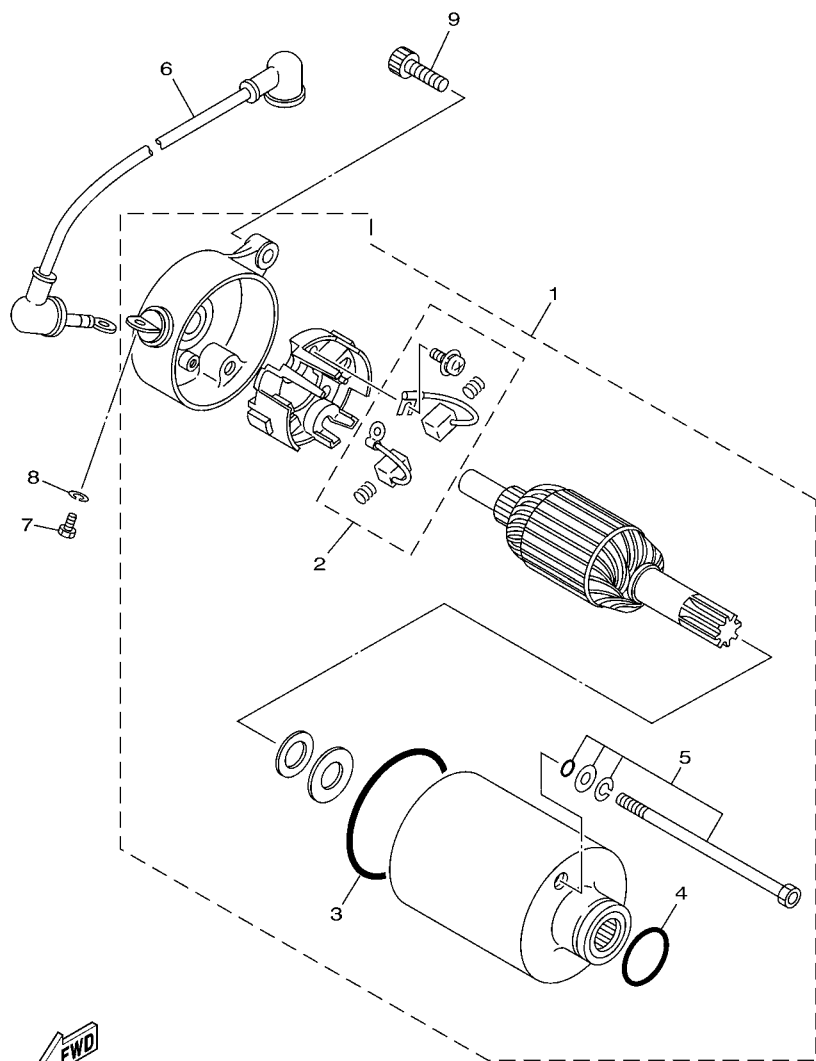
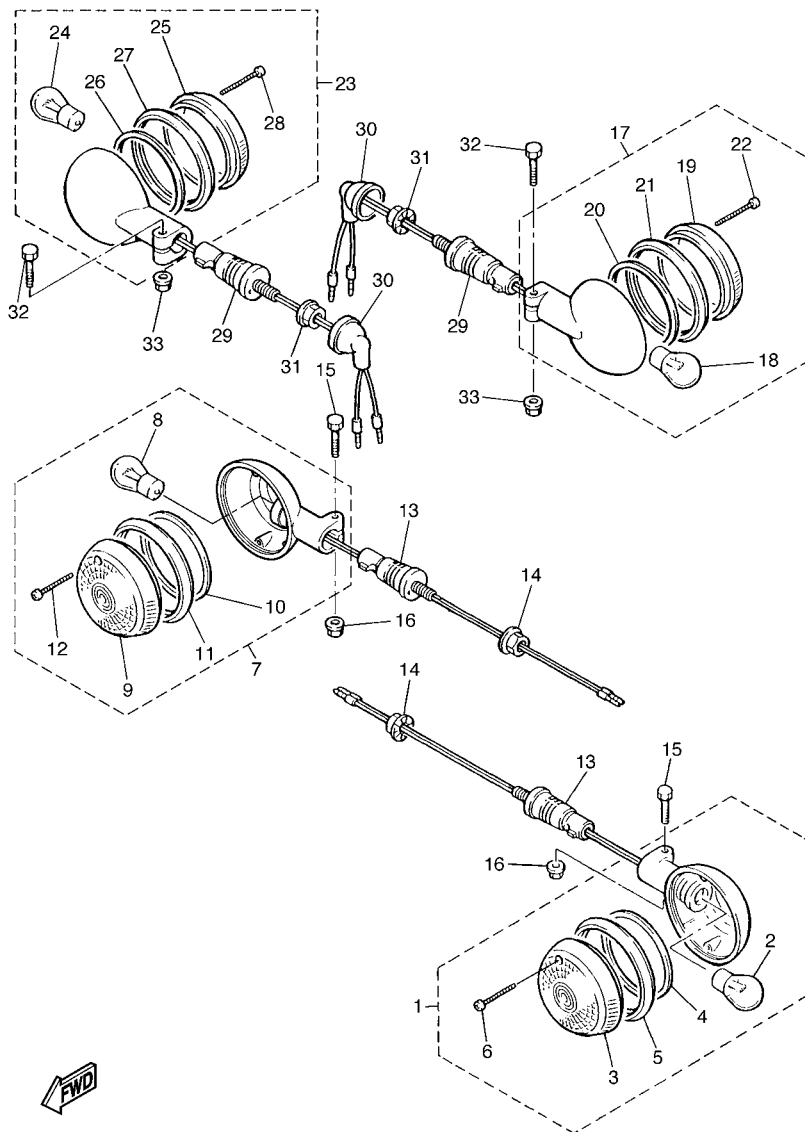


FIG. 33 STARTING MOTOR

[illegible]

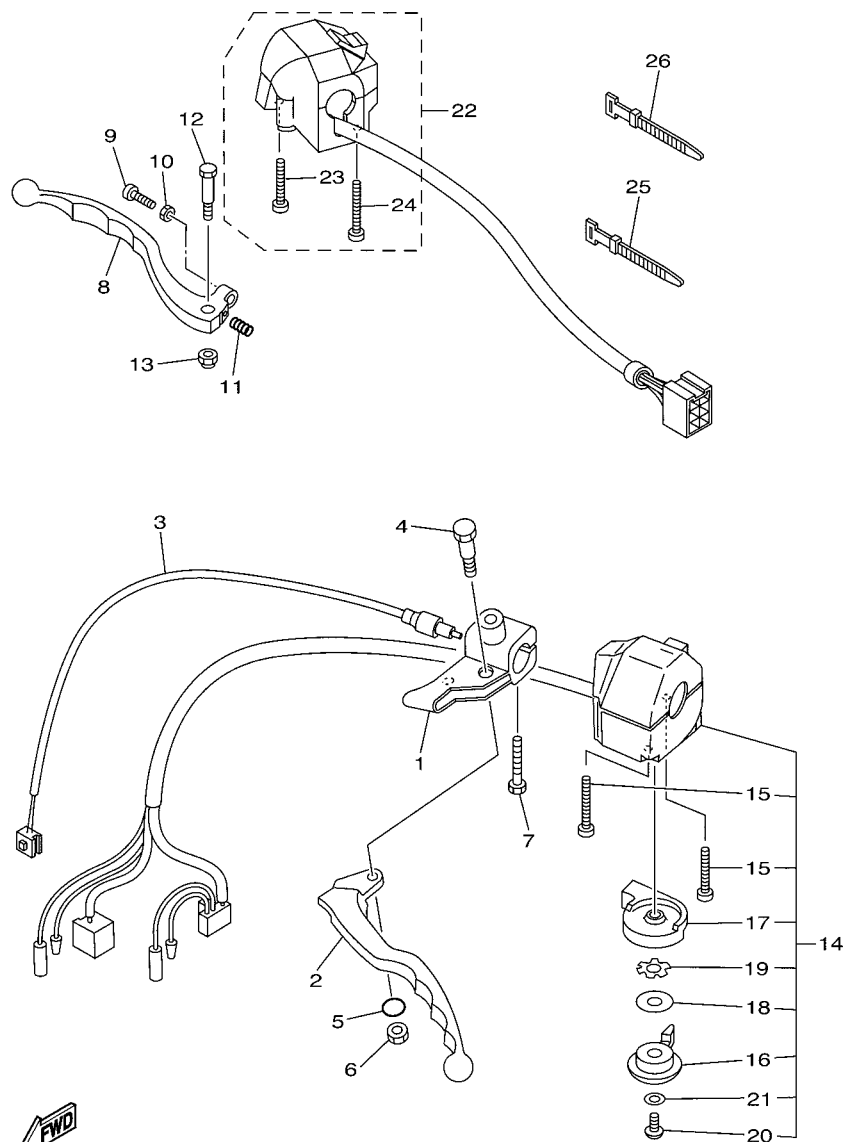


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FIG. 34 FLASHER LIGHT

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
1	42X-83310-K1	FRONT FLASHER LIGHT ASSY 1	1	1			
2	256-84714-61	.BULB (12V-27/8W)	1	1			
3	42X-83312-10	.LENS, FLASHER	1	1			
4	1D6-83313-00	.GASKET, FLASHER LENS	1	1			
5	1D6-83363-00	.LENS, RIM	1	1			
6	57M-83358-00	.SCREW, SPECIAL	2	2			
7	42X-83320-K1	FRONT FLASHER LIGHT ASSY 2	1	1			
8	256-84714-61	.BULB (12V-27/8W)	1	1			
9	42X-83312-20	.LENS, FLASHER	1	1			
10	1D6-83313-00	.GASKET, FLASHER LENS	1	1			
11	1D6-83363-10	.LENS, RIM	1	1			
12	57M-83358-00	.SCREW, SPECIAL	2	2			
13	1AA-83318-00	STAY,FLASHER 1	2	2			
14	95304-12600	NUT	2	2			
15	95024-06030	BOLT, FLG.(SMALL HEAD)	2	2			
16	95704-06500	NUT, FLANGE	2	2			
17	3DN-83330-01	REAR FLASHER LIGHT ASSY 1	1	1			
18	256-83311-70	.BULB (12V-27W)	1	1			
19	42X-83312-20	.LENS, FLASHER	1	1			
20	1D6-83313-00	.GASKET, FLASHER LENS	1	1			
21	1D6-83363-10	.LENS, RIM	1	1			
22	57M-83358-00	.SCREW, SPECIAL	2	2			
23	3DN-83340-01	REAR FLASHER LIGHT ASSY 2	1	1			
24	256-83311-70	.BULB (12V-27W)	1	1			
25	42X-83312-10	.LENS, FLASHER	1	1			
26	1D6-83313-00	.GASKET, FLASHER LENS	1	1			
27	1D6-83363-00	.LENS, RIM	1	1			

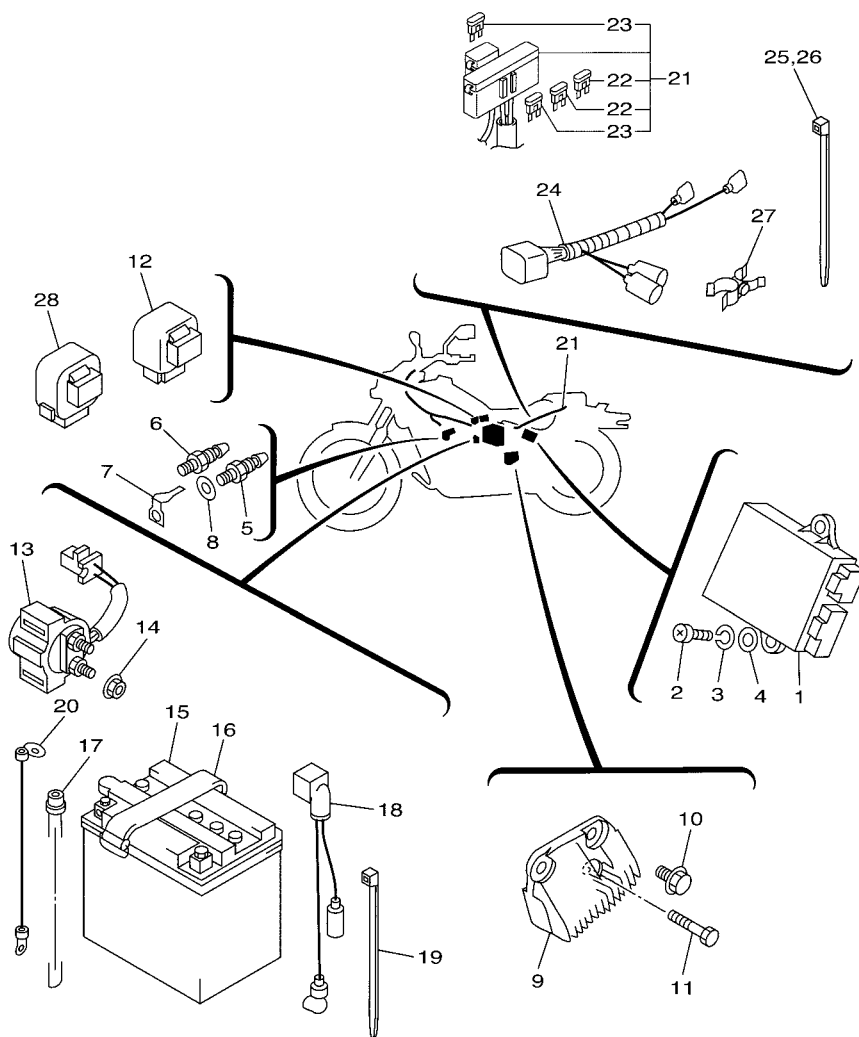




46B7110-L380

FIG. 38 HANDLE SWITCH & LEVER

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP			REMARKS
1	11H-82911-00	HOLDER, LEVER 1	1	1			
2	2GV-83912-00	LEVER 1	1	1			
3	5MP-82917-00	SWITCH	1	1			
4	90109-06244	BOLT	1	1			
5	93210-11368	O-RING	1	1			
6	95602-06100	NUT, U	1	1			
7	5LP-83925-10	SCREW, LEVER FITTING	1	1			
8	2W1-83922-00	LEVER 2	1	1			
9	90154-06028	SCREW, BINDING	1	1			
10	90170-06020	NUT	1	1			
11	90501-10312	SPRING, COMPRESSION	1	1			
12	90109-06255	BOLT	1	1			
13	95602-06100	NUT, U	1	1			
14	46B-83973-00	SWITCH, HANDLE 3	1	1			
15	98507-05035	.SCREW, PAN HEAD	2	2			
16	10M-83941-00	.LEVER, STARTER	1	1			
17	4VH-83942-00	.COVER, STARTER	1	1			
18	1AA-8397X-00	.SPACER	1	1			
19	90209-10131	.WASHER	1	1			
20	98507-06008	.SCREW, PAN HEAD	1	1			
21	92902-06200	.WASHER	1	1			
22	46B-83975-00	SWITCH, HANDLE 2	1	1			
23	98507-05040	.SCREW, PAN HEAD	1	1			
24	98507-05045	.SCREW, PAN HEAD	1	1			
25	437-83936-01	BAND, SWITCH CORD	1	1			
26	3TB-83936-00	BAND, SWITCH CORD	4	4			



46B7110-L390

FIG. 39 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	46BB	3BGP		REMARKS
1	2UJ-82305-00	IGNITOR UNIT ASSY	1	1		
2	98507-06016	SCREW, PAN HEAD	1	1		
3	92907-06100	WASHER, SPRING	1	1		
4	92907-06600	WASHER, PLATE	1	1		
5	5FU-83790-00	HEATER ASSY (15W)	1			
5	5FU-83790-20	HEATER ASSY (30W)	1			FOR CALIFORNIA
6	5FU-83790-20	HEATER ASSY (30W)	1			
7	5FU-82103-00	TERMINAL 1	1	1		
8	90201-08016	WASHER, PLATE	2			
8	90201-08016	WASHER, PLATE	1			FOR CALIFORNIA
9	3DM-81960-01	RECTIFIER & REGULATOR ASSY	1	1		
10	90119-06044	BOLT, WITH WASHER	2	2		
11	97007-06030	BOLT	1	1		
12	2UJ-81950-00	RELAY ASSY (2UJ-00)	1	1		
13	36Y-81940-01	STARTER RELAY ASSY (MS5D-201)	1	1		
14	95707-06500	NUT, FLANGE	2	2		
15	3DN-82110-01	BATTERY ASSY (G.S. GM10-3A-2)	1	1		
16	118-82131-00	BAND, BATTERY	1	1		
17	90445-08248	HOSE (L500)	1	1		
18	2UJ-82115-01	WIRE, PLUS LEAD	1	1		
19	90464-16061	CLAMP	1	1		
20	2UJ-82116-00	WIRE, MINUS LEAD	1	1		
21	46B-82590-00	WIRE HARNESS ASSY	1			
	3BG-82590-30	WIRE HARNESS ASSY		1		FOR CALIFORNIA
22	5JJ-82151-30	.FUSE (10A-BL)	2	2		
23	5JJ-82151-20	.FUSE (20A-BL)	2	2		
24	2UJ-82509-01	WIRE, SUB LEAD	1	1		



NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
3BG-11102-01	1 - 1	3Y6-13326-01	6 - 2	4KM-14714-01	10 - 36	30X-16371-00	14 - 8	3WF-2153E-40	22 - 20	3DM-23149-10	23 - 16
2UJ-1111F-00	5 - 4	2UJ-13341-00	6 - 8	42H-14808-00	10 - 29	2UJ-16380-00	14 - 22	3DN-21586-00	19 - 5		23 - 33
2UJ-11133-10	1 - 2	51Y-13411-00	6 - 12	3BG-14840-00	10 - 26	3Y1-17121-01-YX	15 - 7	3DN-21597-00	19 - 3	2W6-23151-00	23 - 9
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